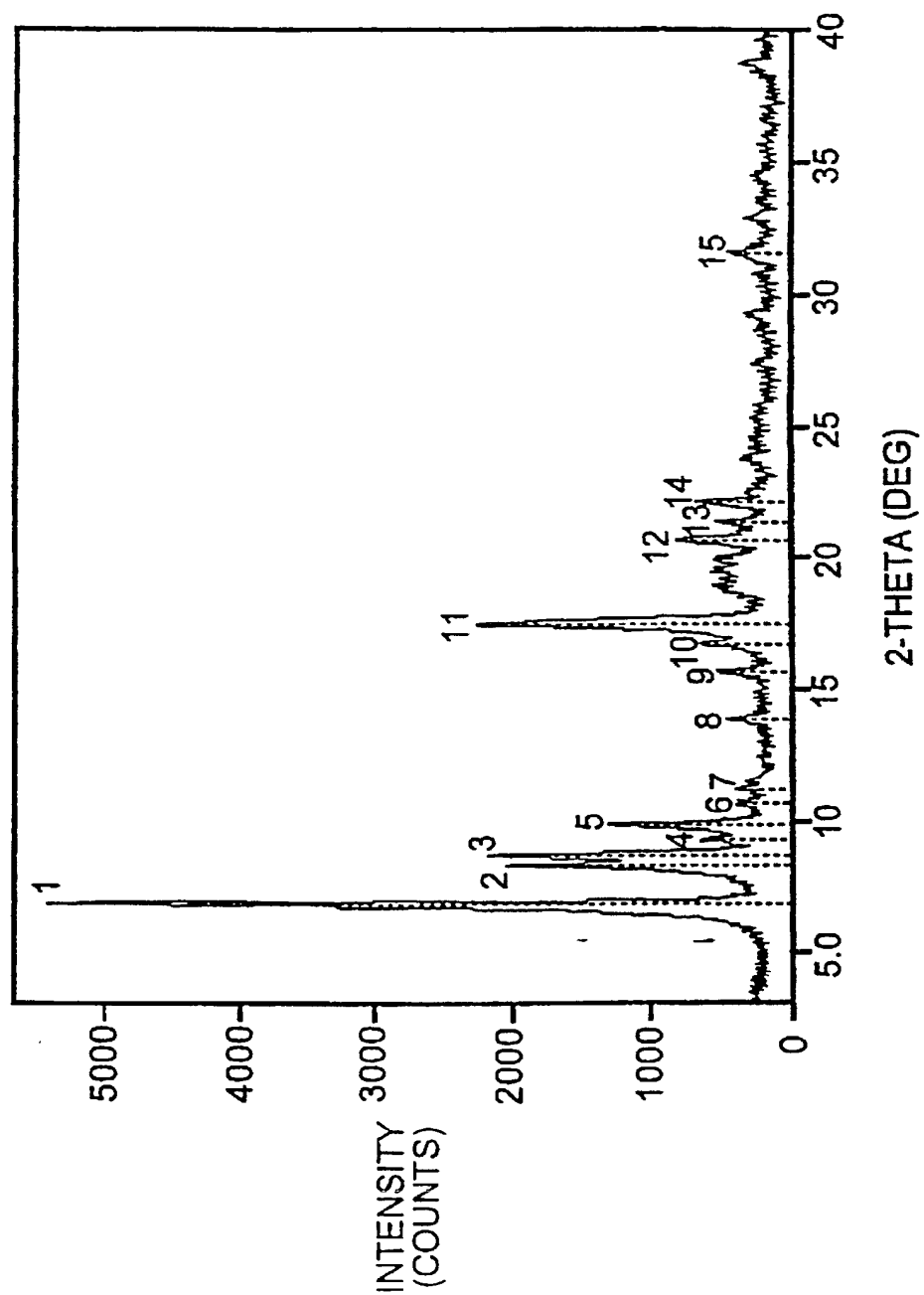


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FIG. 1



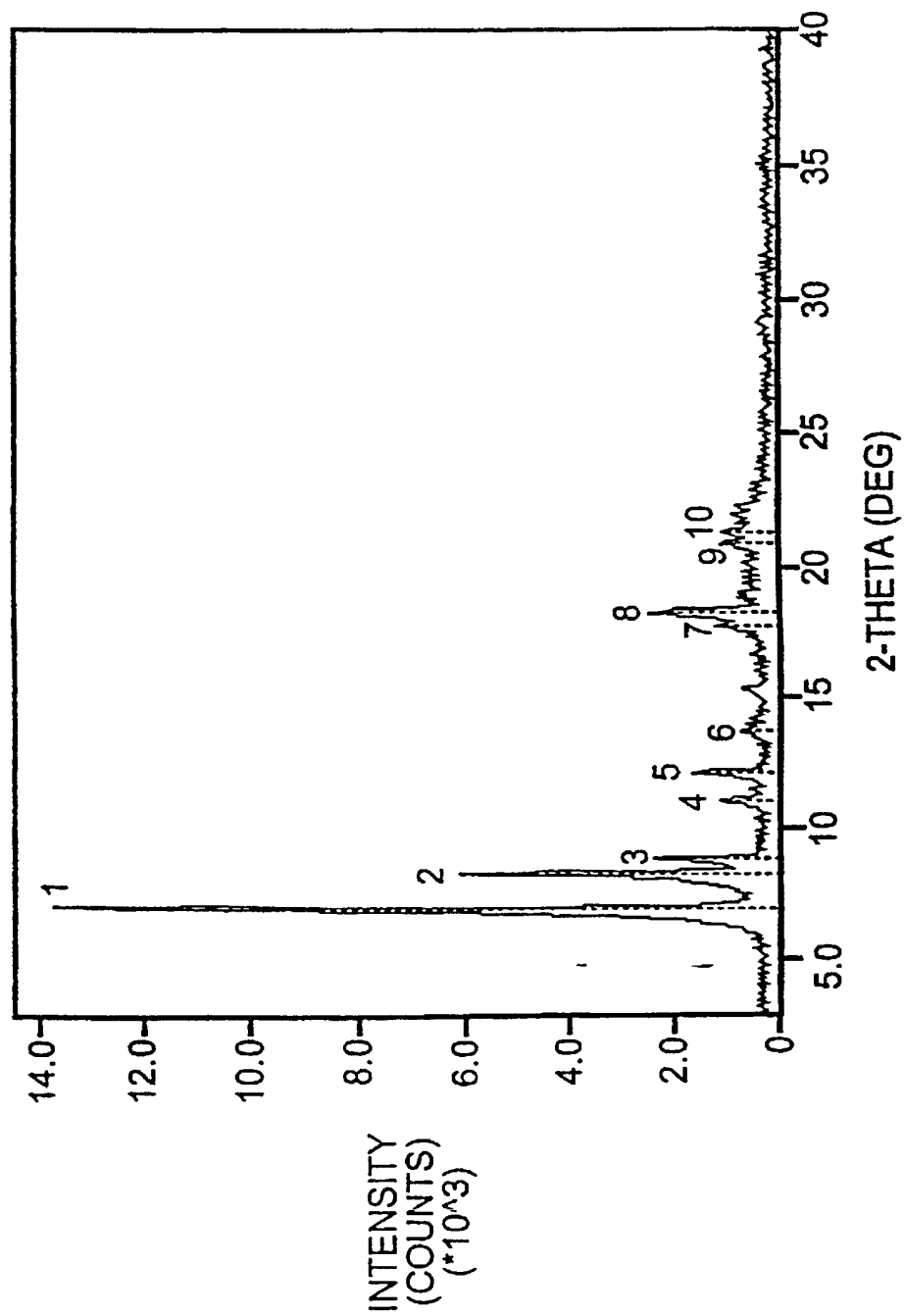
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FIG. 1A

#	2-Theta	d(A)	Peak	P%	Area	Area%	FWHM
1	6.760	13.0648	5106	100.0	1497	100.0	0.234
2	8.183	10.7953	1743	34.1	435	29.1	0.200
3	8.560	10.3207	1866	36.5	543	36.3	0.233
4	9.239	9.5638	234	4.6	29	1.9	0.096
5	9.760	9.0546	972	19.0	220	14.7	0.181
6	10.569	8.3634	156	3.1	12	0.8	0.061
7	11.141	7.9353	178	3.5	29	1.9	0.130
8	13.760	6.4304	266	5.2	46	3.1	0.138
9	15.599	5.6761	338	6.6	63	4.2	0.148
10	16.740	5.2917	433	8.5	64	4.3	0.118
11	17.420	5.0866	1890	37.0	689	46.0	0.291
12	20.639	4.3000	523	10.2	128	8.5	0.196
13	21.391	4.1505	188	3.7	20	1.3	0.085
14	22.139	4.0119	445	8.7	74	4.9	0.132
15	31.559	2.8326	270	5.3	24	1.6	0.070

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FIG. 2



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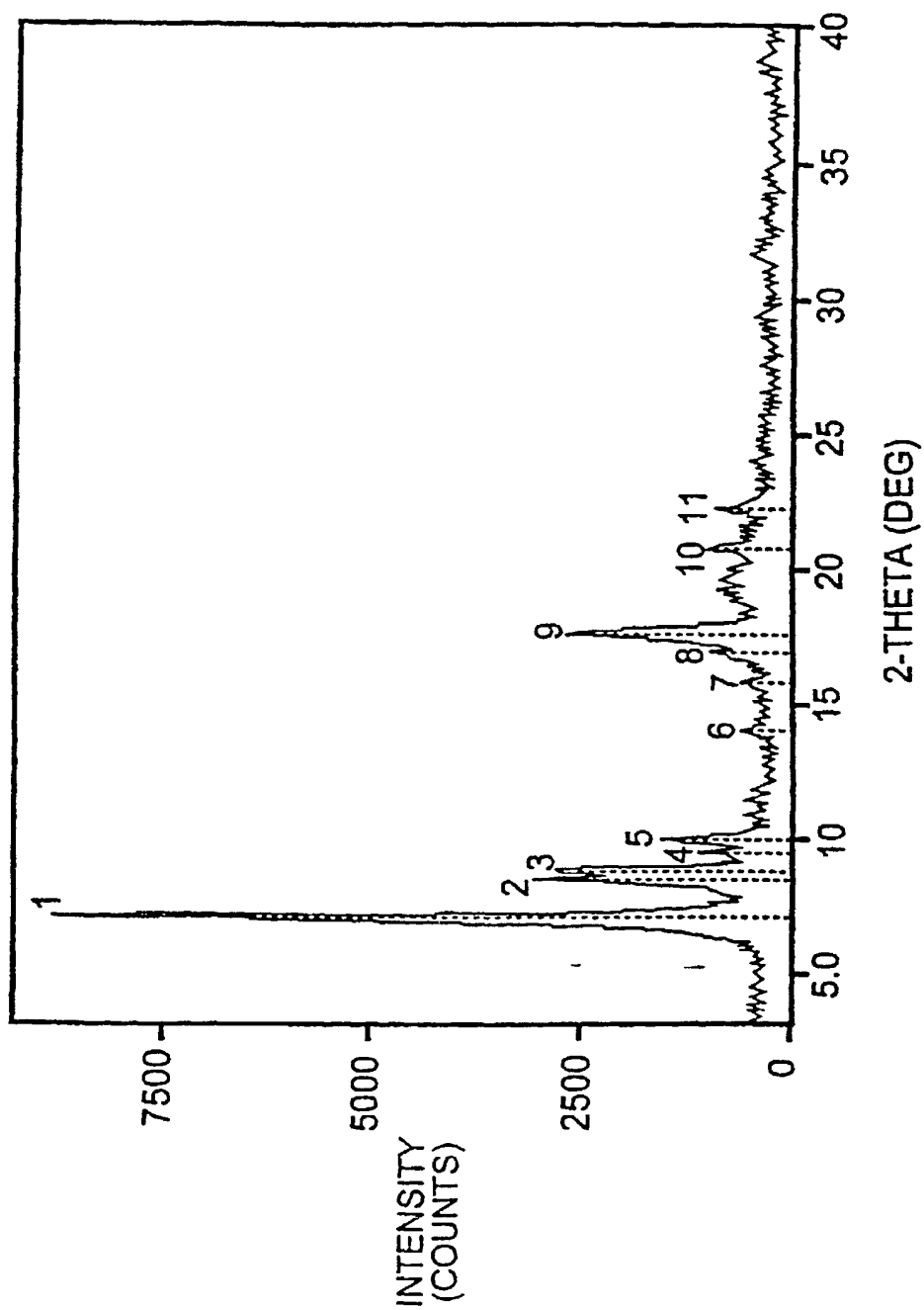
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FIG. 2A

#	2-Theta	d(A)	Peak	P%	Area	Area%	FWHM
1	6.899	12.8028	13186	100.0	3025	100.0	0.184
2	8.261	10.6945	5221	39.6	931	30.8	0.143
3	8.838	9.9969	2057	15.6	482	15.9	0.187
4	11.061	7.9927	785	6.0	160	5.3	0.163
5	12.100	7.3086	1355	10.3	150	4.9	0.088
6	13.619	6.4964	450	3.4	89	2.9	0.157
7	17.677	5.0132	753	5.7	126	4.2	0.134
8	18.180	4.8755	2011	15.3	588	19.4	0.234
9	20.840	4.2588	439	3.3	40	1.3	0.072
10	21.334	4.1615	427	3.2	67	2.2	0.125

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FIG. 3



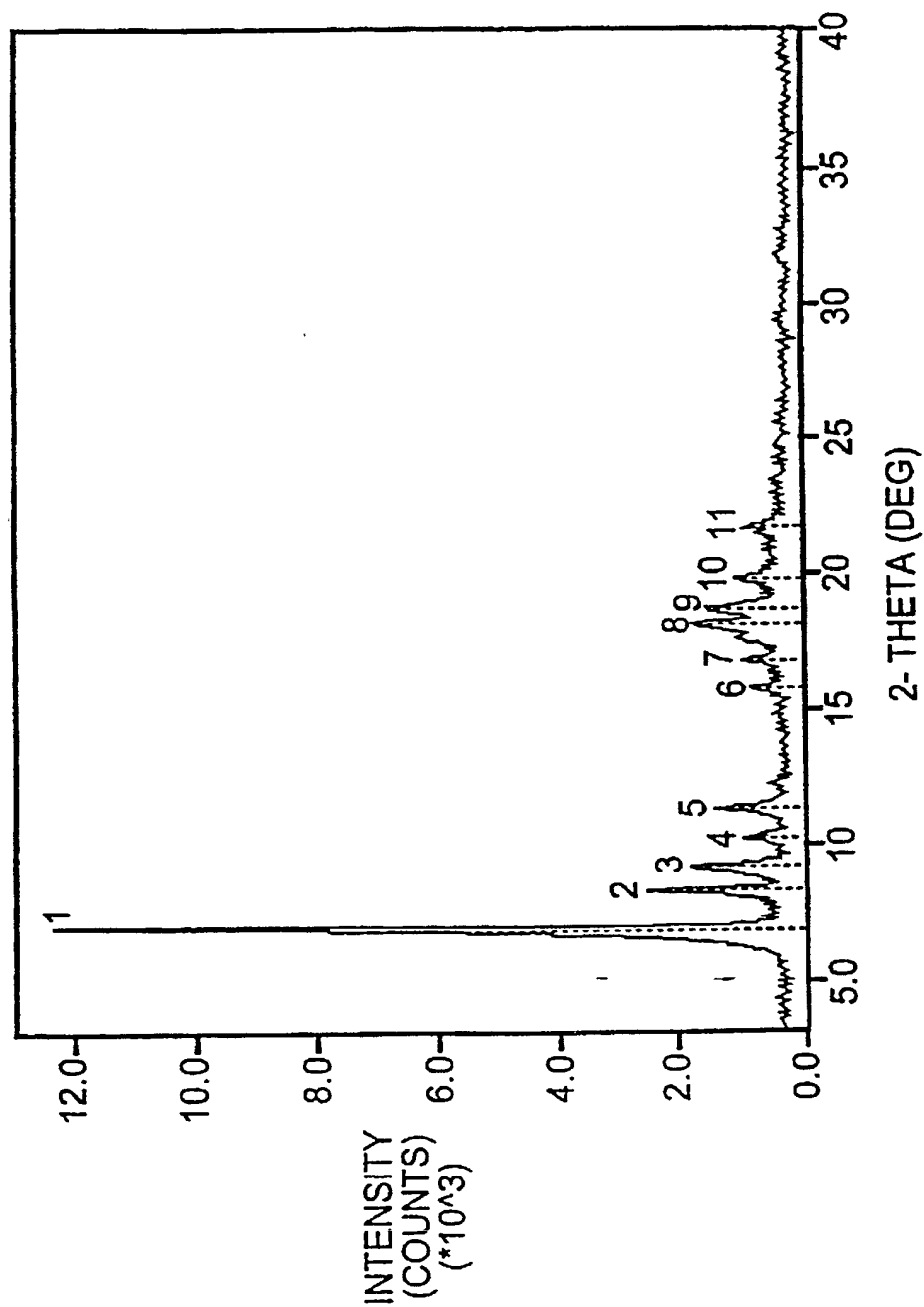
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FIG. 3A

#	2-Theta	d(A)	Peak	P%	Area	Area%	FWHM
1	6.959	12.6918	8224	100.0	2809	100.0	0.273
2	8.381	10.5414	2375	28.9	732	26.0	0.246
3	8.701	10.1544	2107	25.6	742	26.4	0.282
4	9.383	9.4176	328	4.0	25	0.9	0.060
5	9.941	8.8906	1160	14.1	356	12.7	0.245
6	13.975	6.3317	330	4.0	26	0.9	0.062
7	15.778	5.6120	244	3.0	38	1.3	0.121
8	16.920	5.2357	597	7.3	213	7.6	0.284
9	17.540	5.0521	2206	26.8	729	25.9	0.264
10	20.799	4.2672	407	4.9	71	2.5	0.138
11	22.261	3.9902	563	6.8	107	3.8	0.152

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FIG. 4



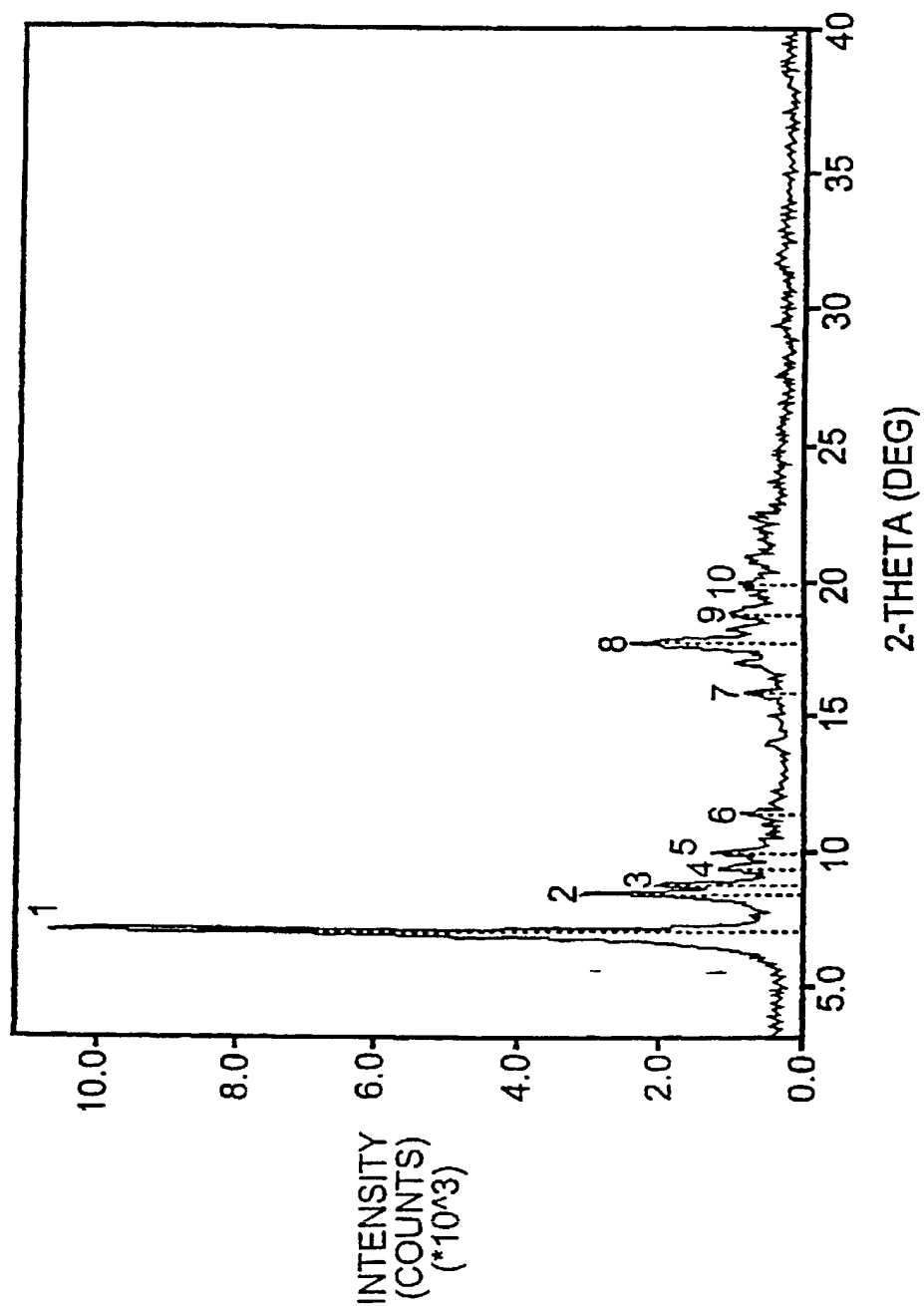
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FIG. 4A

#	2-Theta	d(A)	Peak	P%	Area	Area%	FWHM
1	6.896	12.8072	11991	100.0	2593	100.0	0.173
2	8.339	10.5940	2046	17.1	334	12.9	0.131
3	9.219	9.5853	1438	12.0	281	10.8	0.156
4	10.280	8.5979	632	5.3	180	6.9	0.227
5	11.320	7.8105	1079	9.0	322	12.4	0.238
6	15.800	5.6044	463	3.9	59	2.3	0.102
7	16.741	5.2913	432	3.6	38	1.4	0.069
8	18.160	4.8809	1260	10.5	599	23.1	0.380
9	18.702	4.7408	700	5.8	184	7.1	0.210
10	19.816	4.4766	589	4.9	94	3.6	0.127
11	21.724	4.0876	510	4.3	96	3.7	0.150

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FIG. 5



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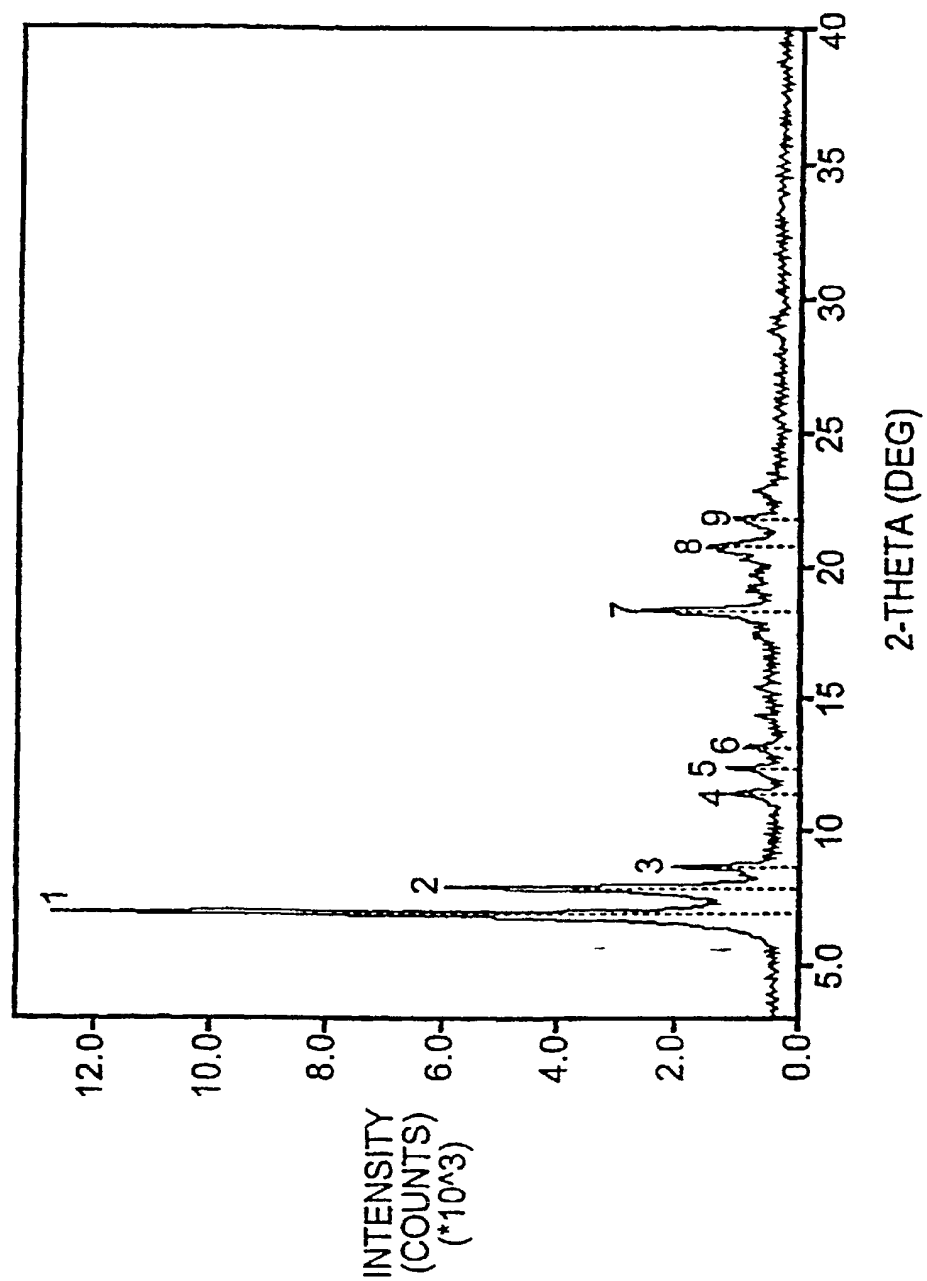
FIG. 5A

#	2-Theta	d(A)	Peak	P%	Area	Area%	FWHM
1	6.901	12.7988	10206	100.0	2683	100.0	0.210
2	8.360	10.5679	2545	24.9	524	19.5	0.164
3	8.680	10.1792	1459	14.3	359	13.4	0.197
4	9.279	9.5230	580	5.7	91	3.4	0.125
5	9.879	8.9456	794	7.8	143	5.3	0.143
6	11.321	7.8094	577	5.7	97	3.6	0.133
7	15.780	5.6113	523	5.1	95	3.5	0.144
8	17.541	5.0519	1710	16.8	418	15.6	0.195
9	18.702	4.7408	459	4.5	116	4.3	0.201
10	19.877	4.4631	403	3.9	67	2.5	0.133

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FIG. 6



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FIG. 6A

#	2-Theta	d(A)	Peak	P%	Area	Area%	FWHM
1	6.899	12.8025	12371	100.0	3495	100.0	0.226
2	7.843	11.2637	4815	38.9	1119	32.0	0.186
3	8.661	10.2009	1709	13.8	357	10.2	0.167
4	11.359	7.7833	771	6.2	141	4.0	0.146
5	12.300	7.1900	752	6.1	127	3.6	0.135
6	13.100	6.7528	517	4.2	37	1.0	0.057
7	18.262	4.8540	1945	15.7	596	17.1	0.245
8	20.721	4.2832	828	6.7	279	8.0	0.269
9	21.740	4.0847	573	4.6	146	4.2	0.203

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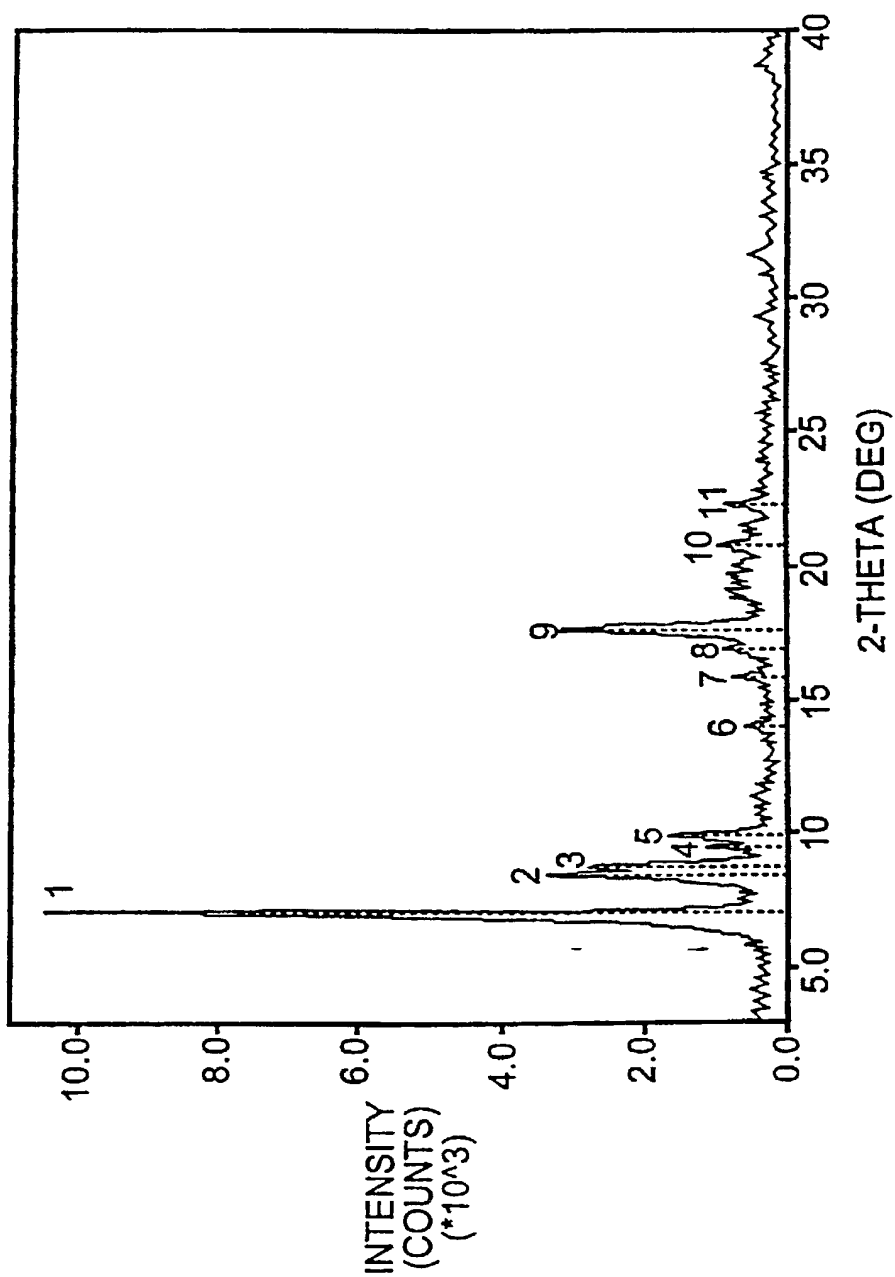
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FIG. 7



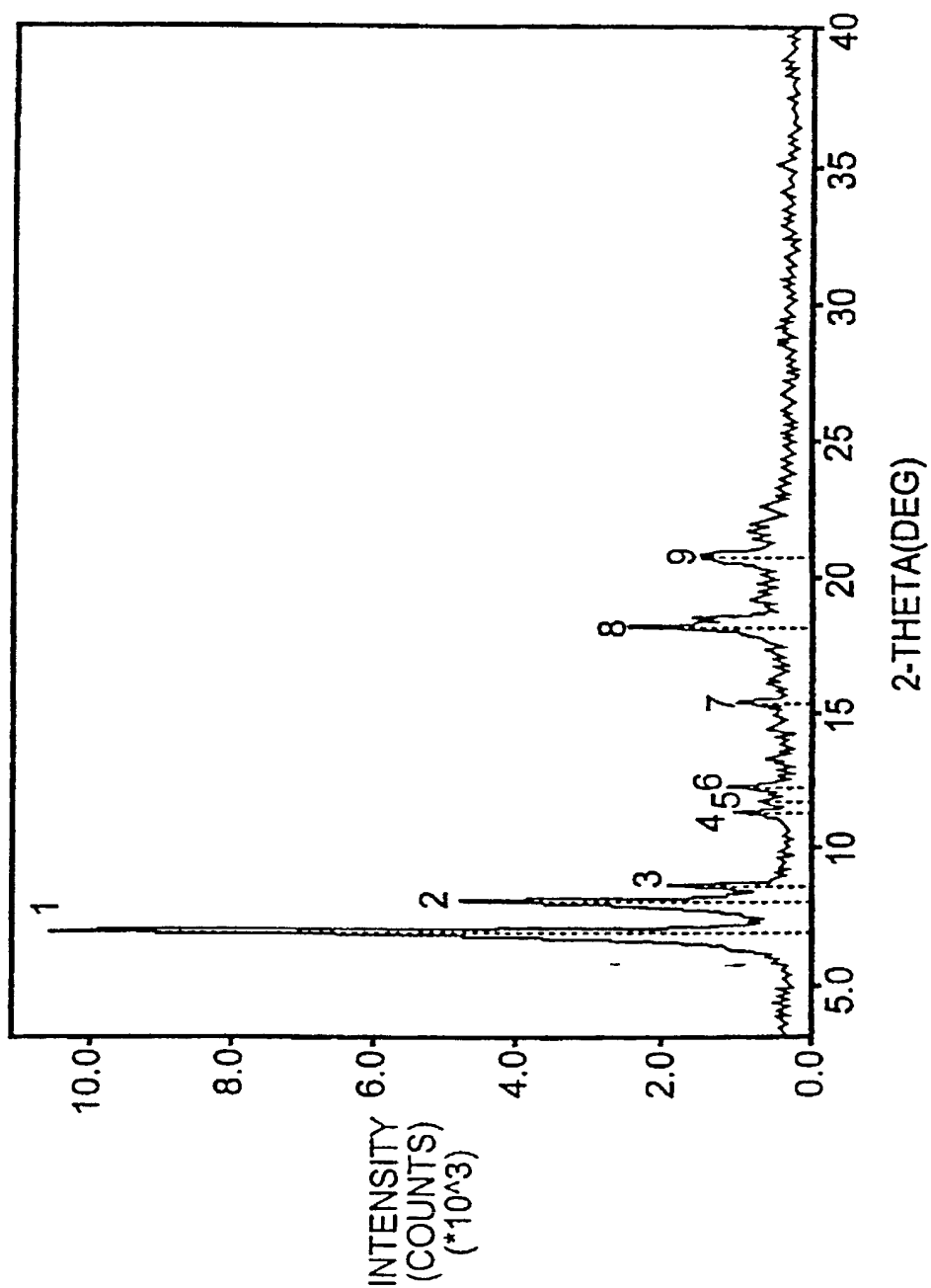
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FIG. 7A

#	2-Theta	d(A)	Peak	P%	Area	Area%	FWHM
1	6.939	12.7278	9980	100.0	2717	100.0	0.218
2	8.381	10.5414	2850	28.6	790	29.1	0.222
3	8.640	10.2253	2267	22.7	772	28.4	0.272
4	9.419	9.3815	487	4.9	32	1.2	0.051
5	9.840	8.9812	1288	12.9	255	9.4	0.158
6	13.940	6.3476	374	3.7	56	2.0	0.118
7	15.741	5.6253	450	4.5	45	1.6	0.079
8	16.861	5.2539	580	5.8	192	7.0	0.264
	17.560	5.0464	2604	26.1	846	31.1	0.260
10	20.743	4.2787	508	5.1	73	2.7	0.114
11	22.321	3.9796	542	5.4	156	5.7	0.229

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FIG. 8



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FIG. 8A

#	2-Theta	d(A)	Peak	P%	Area	Area%	FWHM
1	6.918	12.7674	10028	100.0	2562	100.0	0.204
2	8.000	11.0427	3984	39.7	800	31.2	0.161
3	8.619	10.2506	1619	16.1	346	13.5	0.171
4	11.338	7.7981	658	6.6	68	2.6	0.082
5	11.718	7.5459	236	2.4	28	1.1	0.093
6	12.241	7.2243	761	7.6	131	5.1	0.138
7	15.382	5.7557	610	6.1	107	4.2	0.140
8	18.162	4.8803	1937	19.3	441	17.2	0.182
9	20.779	4.2713	853	8.5	222	8.6	0.208

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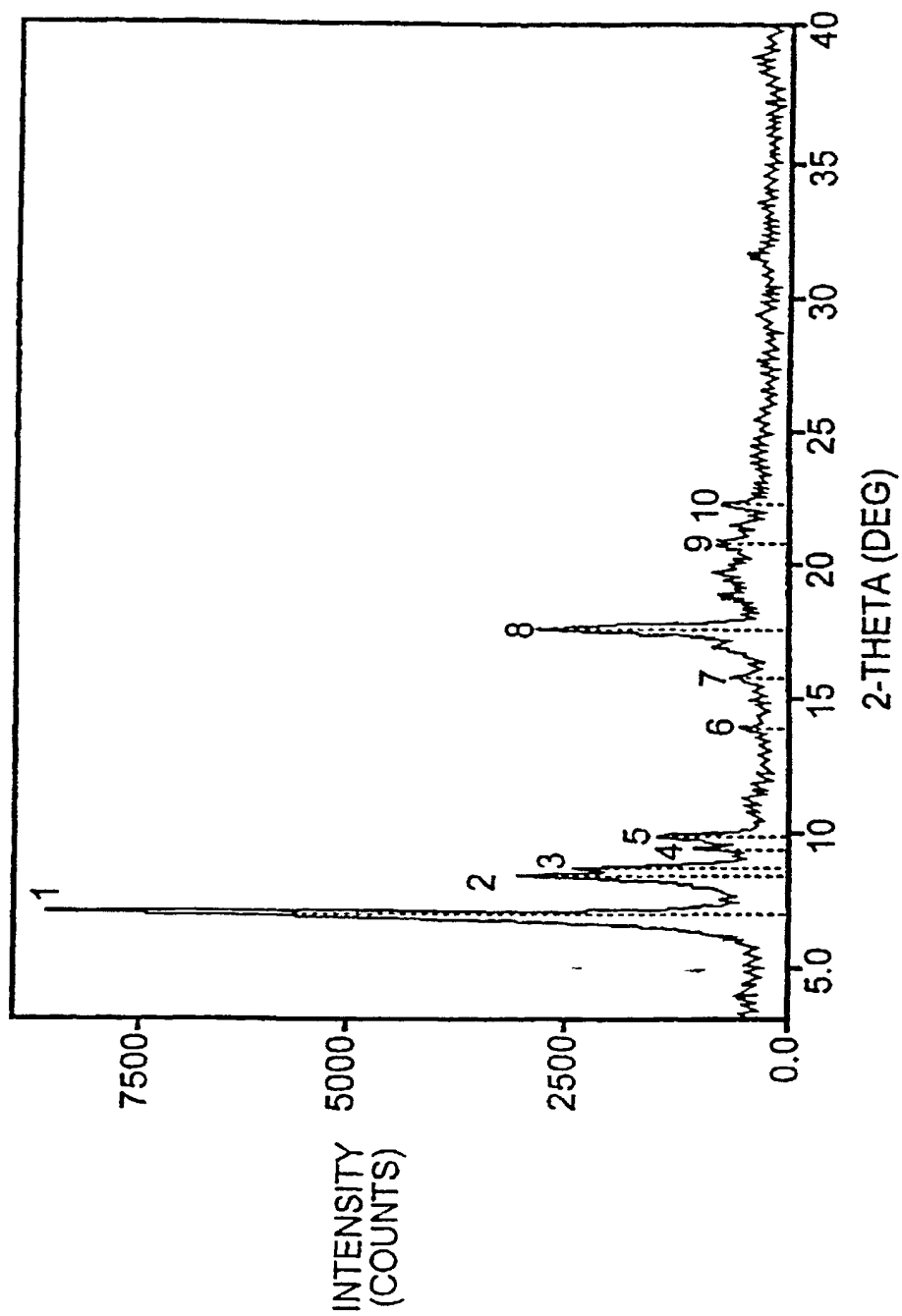
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FIG. 9



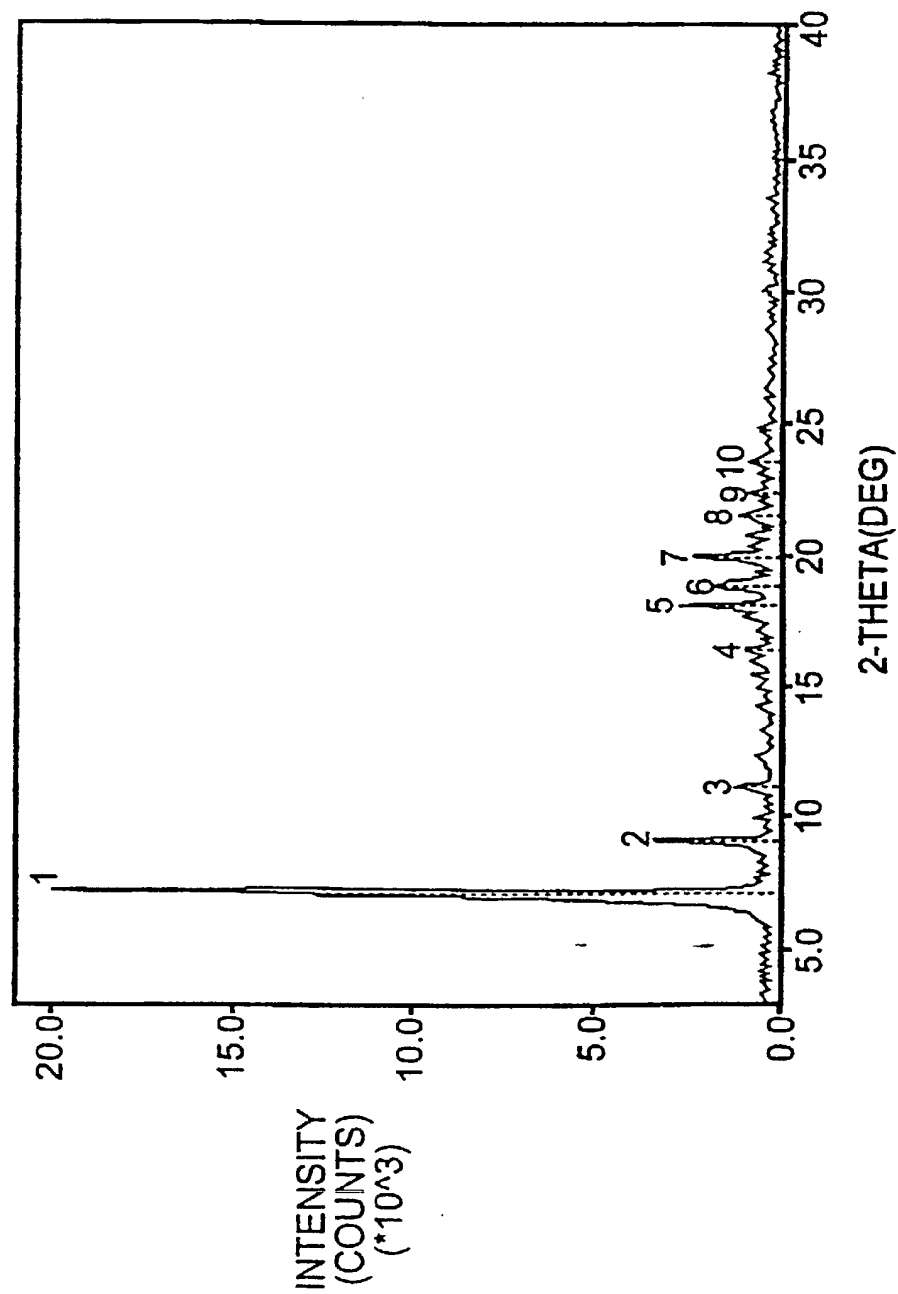
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FIG. 9A

#	2-Theta	d(A)	Peak	P%	Area	Area%	FWHM
1	6.877	12.8422	8063	100.0	2195	100.0	0.218
2	8.330	10.6062	2501	31.0	800	36.4	0.256
3	8.581	10.2965	1898	23.5	514	23.4	0.217
4	9.356	9.4446	432	5.4	45	2.0	0.082
5	9.799	9.0191	1064	13.2	275	12.5	0.207
6	13.864	6.3821	293	3.6	58	2.6	0.158
7	15.721	5.6322	312	3.9	67	3.0	0.170
8	17.480	5.0693	2458	30.5	898	40.9	0.292
9	20.818	4.2633	299	3.7	67	3.0	0.178
10	22.280	3.9869	416	5.2	106	4.8	0.202

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FIG. 10



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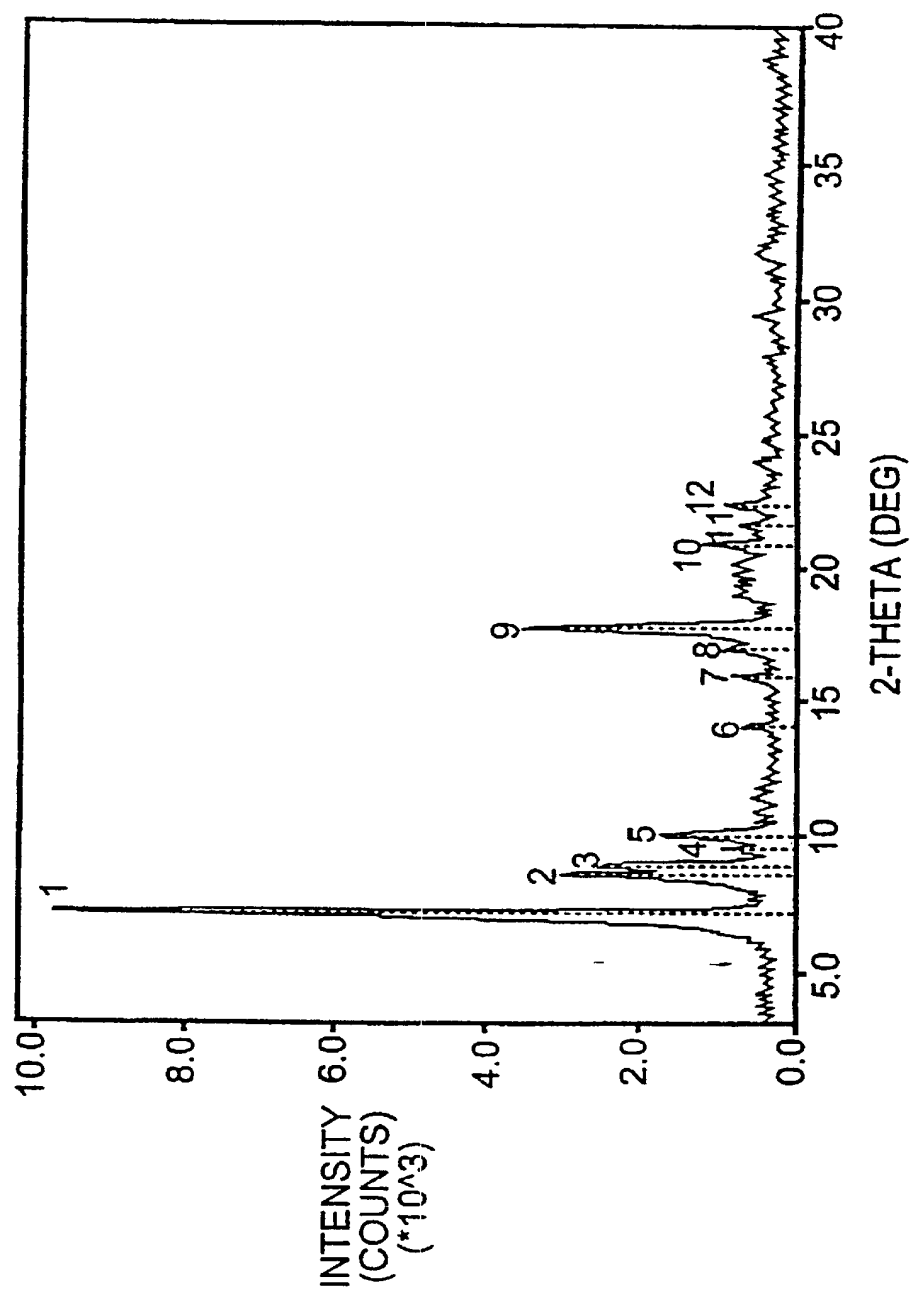
FIG. 10A

#	2-Theta	d(A)	Peak	P%	Area	Area%	FWHM
1	7.060	12.5101	19609	100.0	4796	100.0	0.196
2	9.078	9.7332	3027	15.4	567	11.8	0.150
3	11.100	7.9644	924	4.7	164	3.4	0.142
4	16.361	5.4135	554	2.8	76	1.6	0.109
5	18.040	4.9133	2276	11.6	456	9.5	0.160
6	18.820	4.7112	1303	6.6	385	8.0	0.236
7	19.922	4.4532	1886	9.6	457	9.5	0.193
8	21.560	4.1183	853	4.4	205	4.3	0.191
9	22.281	3.9867	343	1.7	37	0.8	0.086
10	23.521	3.7793	450	2.3	107	2.2	0.189

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FIG. 11

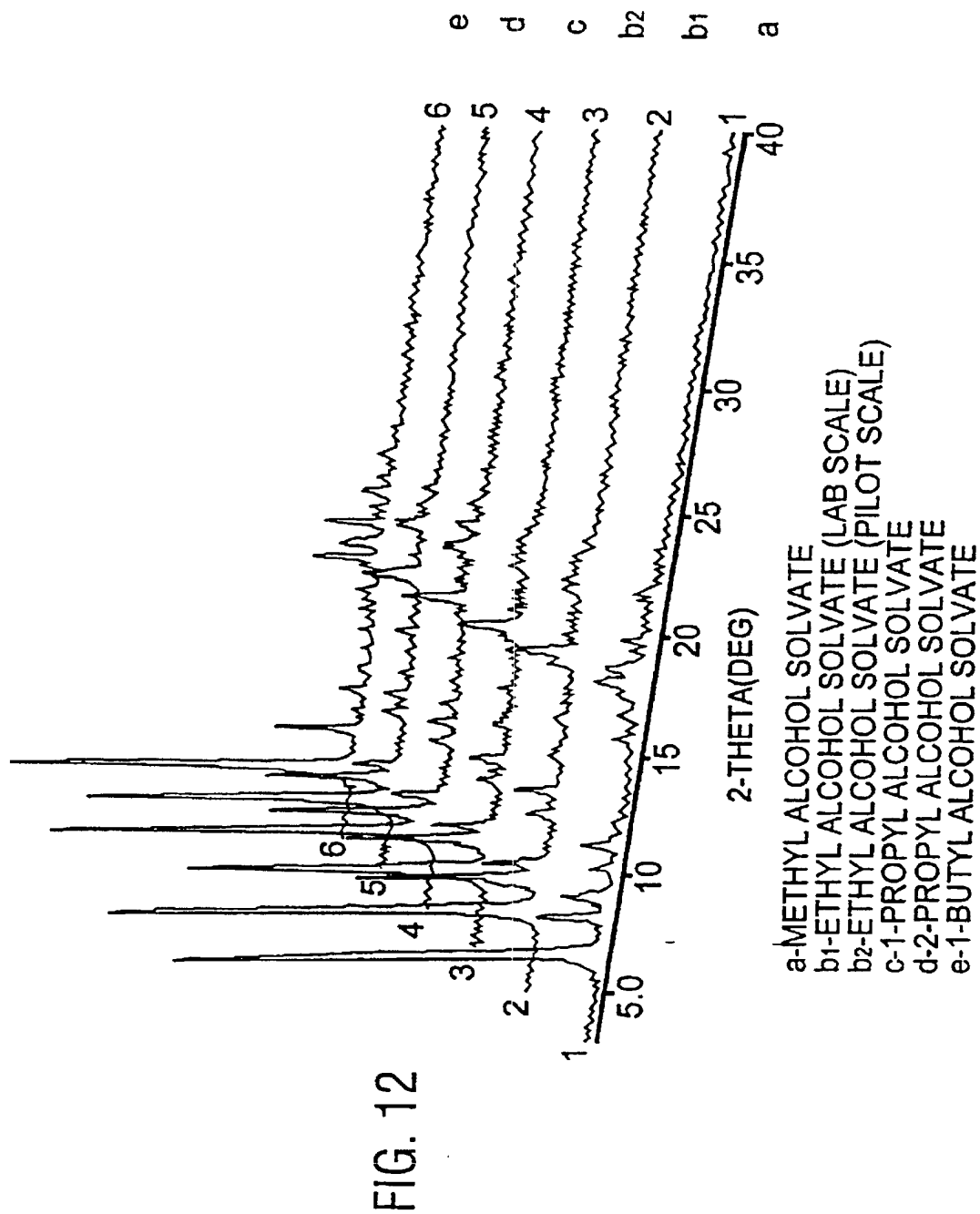


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FIG. 11A

#	2-Theta	d(A)	Peak	P%	Area	Area%	FWHM
1	7.018	12.5854	9344	100.0	2618	100.0	0.224
2	8.432	10.4775	2599	27.8	676	25.8	0.208
3	8.722	10.1302	2091	22.4	697	26.6	0.266
4	9.499	9.3030	378	4.0	33	1.2	0.069
5	9.980	8.8560	1243	13.3	337	12.9	0.217
6	14.000	6.3206	390	4.2	64	2.4	0.130
7	15.861	5.5830	550	5.9	46	1.7	0.066
8	16.881	5.2479	595	6.4	115	4.4	0.154
9	17.622	5.0287	3006	32.2	1053	40.2	0.280
10	20.918	4.2431	718	7.7	113	4.3	0.126
11	21.641	4.1031	318	3.4	44	1.7	0.110
12	22.380	3.9693	573	6.1	144	5.5	0.201

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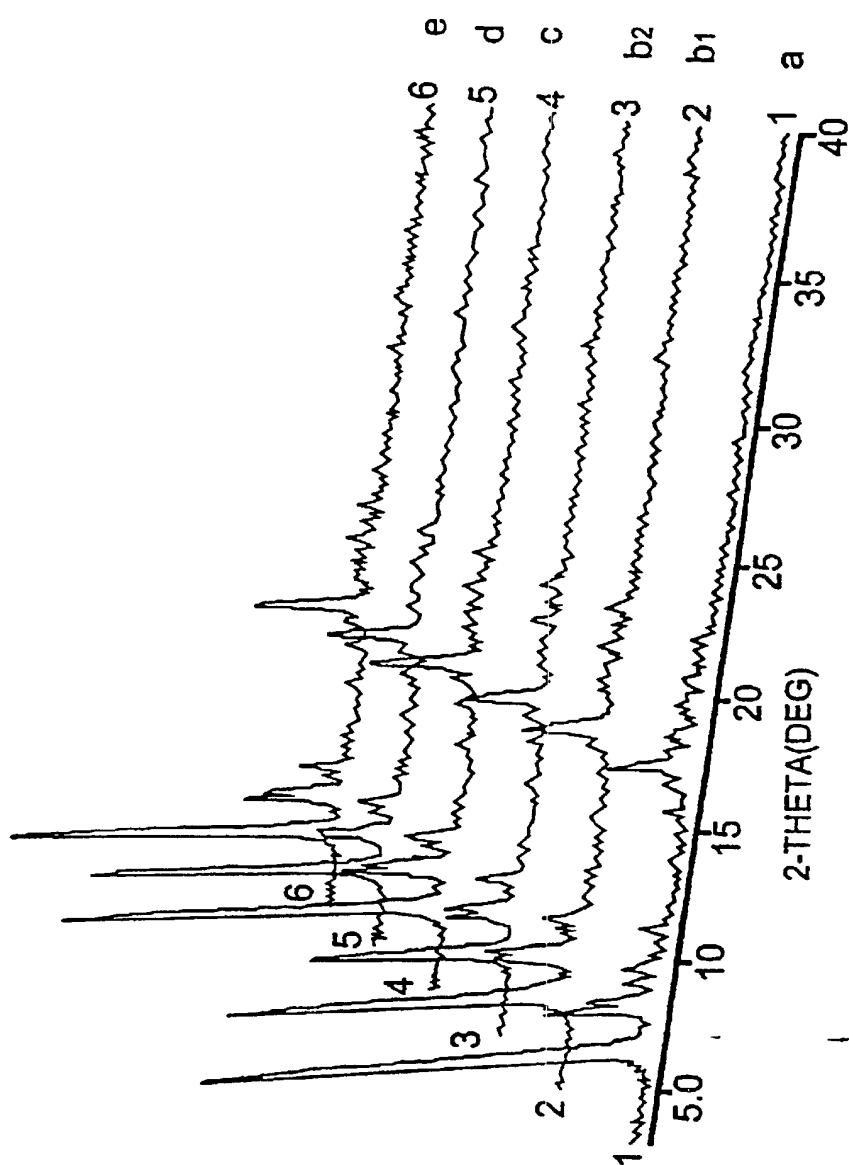
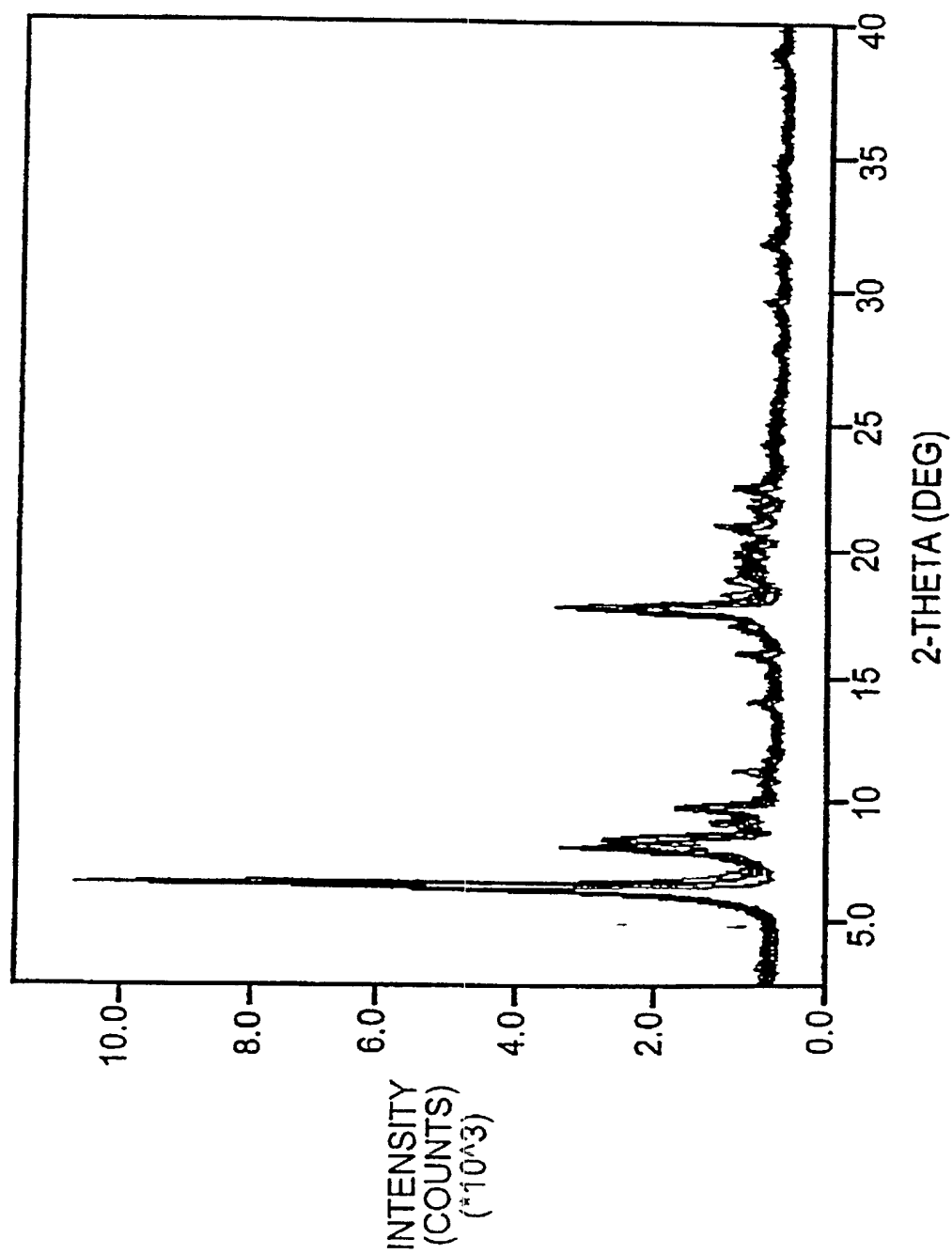


FIG. 13

a-SOLVENT FREE CRYSTALLINE FORM FROM METHYL ALCOHOL SOLVATE
 b1-SOLVENT FREE CRYSTALLINE FORM FROM ETHYL ALCOHOL SOLVATE (LAB SCALE)
 b2-SOLVENT FREE CRYSTALLINE FORM FROM ETHYL ALCOHOL SOLVATE (PILOT SCALE)
 c-SOLVENT FREE CRYSTALLINE FORM FROM 1-PROPYL ALCOHOL SOLVATE
 d-SOLVENT FREE CRYSTALLINE FORM FROM 2-PROPYL ALCOHOL SOLVATE
 e-SOLVENT FREE CRYSTALLINE FORM FROM 1-BUTYL ALCOHOL SOLVATE

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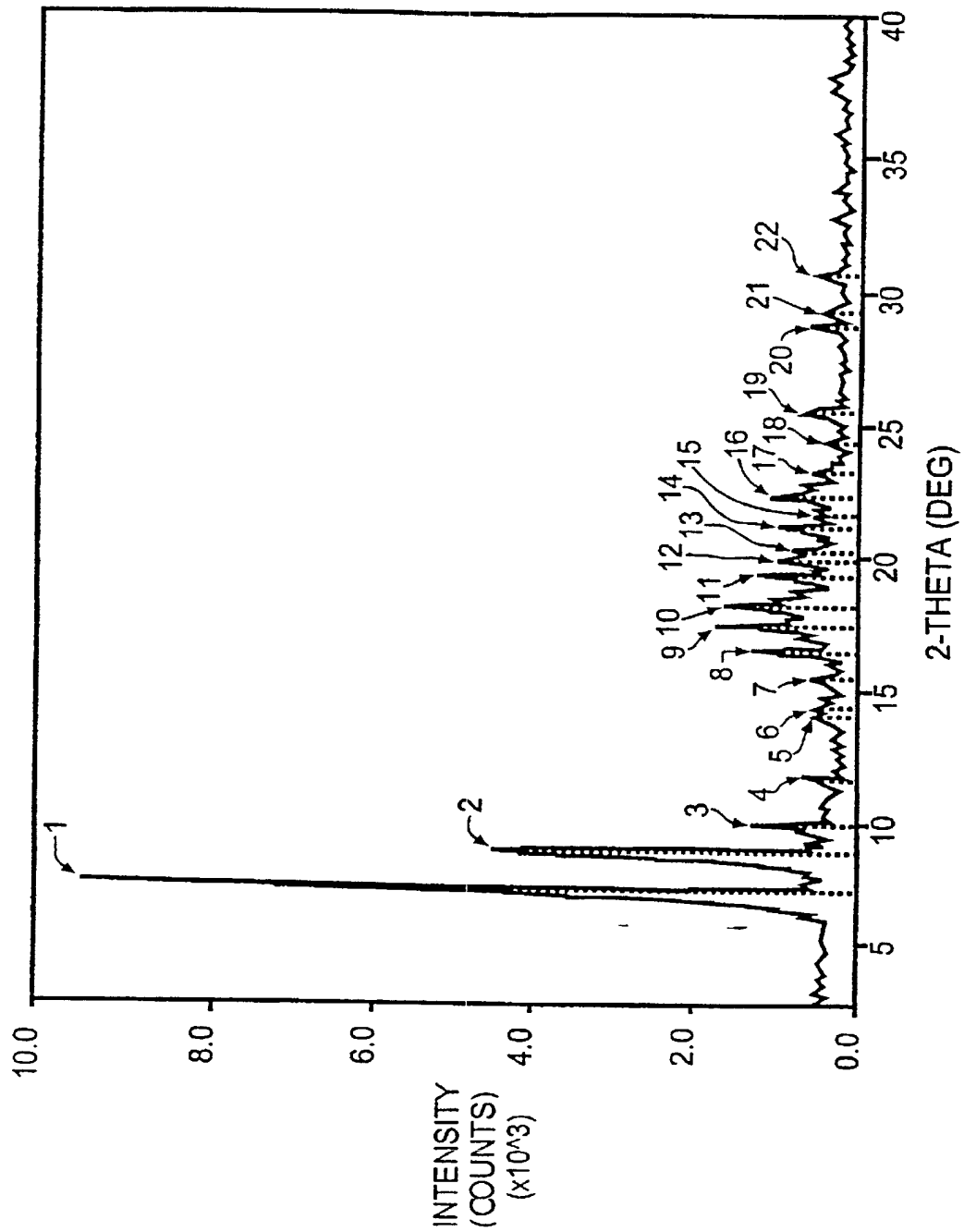
FIG. 14



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FIG. 15



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FIG. 15A

#	2-THETA	d(A)	PEAK	P%	AREA	AREA%	FWHM
1	7.259	12.1686	9283	100	2482	100	0.214
2	8.739	10.1100	4191	45.1	603	24.3	0.115
3	9.386	8.9628	967	10.4	161	6.5	0.133
4	11.659	7.5838	430	4.6	49	1.9	0.089
5	13.955	6.3408	305	3.3	58	2.3	0.151
6	14.220	6.2233	326	3.5	73	2.9	0.178
7	15.387	5.7537	278	3.0	19	0.7	0.053
8	16.461	5.3806	986	10.6	187	7.5	0.152
9	17.361	5.1039	1490	16.1	348	14.0	0.187
10	18.063	4.9069	1284	13.8	323	13.0	0.201
11	19.302	4.5947	871	9.4	166	6.7	0.152
12	19.862	4.4664	686	7.4	142	5.7	0.166
13	20.200	4.3923	457	4.9	103	4.1	0.179
14	21.178	4.1918	656	7.1	97	3.9	0.117
15	21.641	4.1031	167	1.8	6	0.2	0.029
16	22.300	3.9833	794	8.6	192	7.7	0.193
17	23.218	3.8278	247	2.7	23	0.9	0.071
18	24.100	3.6897	183	2.0	34	1.3	0.145
19	25.481	3.4928	487	5.2	141	5.7	0.231
20	28.800	3.0974	134	1.4	14	0.6	0.083
21	29.297	3.0459	259	2.8	28	1.1	0.084
22	30.700	2.9099	287	3.1	20	0.8	0.055

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